# Analyze of the Influence of the Joints Positions and the Type of Movements to the Dynamic Behavior in Robotics

Adrian Olaru<sup>1,\*</sup>, Adrian Alexei<sup>2</sup>, Serban Olaru<sup>2</sup>, and Niculae Mihai<sup>2</sup>

<sup>1</sup>Robots and Production Systems Department University Politehnica of Bucharest, Romania

<sup>2</sup> Mechatronics Department METRA, Bucharest, Romania

Email: aolaru\_51@ymail.com (A.O.); alexei@yahoo.com (A.A.); serban1978@yahoo.com (S.O.); mniculae@yahoo.com (N.M.)

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Abstract—The position in space of the joints of the robots, as well as the successive or simultaneous movements influence the dynamic behavior of the robots. In order to highlight these important influences on the dynamic behavior of robotic structures, a proper new software platform was created under the LabView kernel with the help of which these influences can be highlighted. Following the analysis of the state of art, respectively the following software platforms: Workspacelt, Robotic simulation, Ni-robotics, RoboNaut, Simrobot, Open dynamics engine, Robot studio, RoKiSim, Dart, Nvidia Physx, Bullet physics, Ros, Dynamics Engine, Gazebo, Robotech was concluded that these platforms do not highlight these objectives, which were the reason to create the new research platform. The proper platform ROBO-PVAFM ensures the assisted research of the analysis of positions, velocities, accelerations, forces and moments in the joints of the following type of robots: Articulated Arm, Cartesian, Scara, Double Portal. The platform gives the possibility to choosing the type of movement, materials, calculate the masses of the robot's bodies, generating bodyjoints and joints-body matrices, calculate the tensors of inertia, research the variation of the kinematic moment. The platform ensures the solution of the forward kinematics (FK) and the inverse dynamics (ID). The platform will be able to be used in other multi-robot applications or other mechanical applications.

*Keywords*—space joint position, simultaneously movements, assisted research, forward kinematics, inverse dynamics, virtual LabView instrumentation

## I. INTRODUCTION

Kinematic and dynamic analyze in Robotics are the more important research to find the optimal solution concerning the design of robots. The kinematic and dynamic analysis of a robot with RobotStudio software uses the real robot program, virtual controller and configuration file that are identical to the real one. Other similar assisted platforms, which were studied within the analysis of the current state, and which ensure the assisted research of robots by simulating movements, controlling spatial trajectories, solving direct (FK) and inverse (IK) kinematics through matrix-iterative methods, direct dynamics (DD) and inverse (ID), movement programming, the highlighting of Hartenberg-Denavit matrices, and based on which, after a critical analysis of their deficiencies, the own Robo-PVAFM assisted research platform was developed, are: RoboNaut [1], WorkspaceLt [2], RoboticSimulation [3], SimRobot [4], NI-Robotics [5], Open Dynamics Engine [6], Bullet Physics [7], NVidia PhysX [8] or DART [9], RoKiSim [10], RoboAnalyser [11], or ROS-Gazebo [12]. After were analyzed these software platform and some other papers from the same topics [13-29] we can do the following remarks: (1) programs provide animation of various robotic applications without considering the cases what the variation of the forces and moment to be minimum;

(2) researchers did not take into account the influence of the position of each joint of the robot on the dynamic behavior, respectively element-joint, or joint-element; (3) researchers did not consider the influence of body size on inertia tensors and implicitly on dynamic behavior; (4) the velocity and acceleration analysis did not highlight both the angular and the linear velocities and accelerations for each joint of the robot as well as the way in which the parameters of the trapezoidal speed characteristics influence the speed variation; (5) the influence of the movement mode respectively the simultaneous, successive or simultaneous- successive movement for various joints on the dynamic behavior was not taken into account; (6) the research did not include the study of the influence of the up or down movement, as well as of the robot movement with and without the object to be manipulated; (7) the influence of the dimensions of the component bodies of the robots as well as of their material on the variation of the kinetic moment and implicitly on the dynamic behavior. Compared to the analyzed software, the new proper platform Robo-PVAFM, highlights the way in which the structure of the robot, through the bodies-joints and joints- bodies matrices used, as well as through the use of clusters, which define the type of movement, in various control options such as successive, simultaneous or their combinations, with the possibility of inserting break times in the programs, influence the dynamic behavior, as can be seen in the work. By using the new Robo-PVAFM software platform, it will be relatively easy to determine the parameters of the speed characteristics to obtain the minimal variations of the forces and moments in the joints and also the optimal position of the joints.

## II. BODIES-JOINTS AND JOINTS- BODIES MATRICES

## A. Graf Associated to the Analysed Robot

The graph associated with one structure includes the schematic structure of the robot, in which the component bodies are defined by circles, and the joints by lines. The sense in the graph is established according to the following convention from the element to the translation joint, from the element to the rotation joint. The graph associated with the analysed articulated Arm type robot structure, Fig. 1 is presented in Fig. 2. Based on the structure of the graph, the bodies-joints and joints-bodies incidence matrices are established, which ensure the generation of the sign of the resistive forces from the robot's joints according to the Newton principle of action and reaction.



Fig.1. Cartesian systems of the analysed Arm type robot.



Fig. 2. The graph associated to the robot's structure

B. Bodies-Joints (B-J) and Joints- Bodies Matrices (J-B)



Fig. 3. The position of the translation and rotation joints from the 5 classes and the sequences from the associated graph and from bodies- joints matrix: for the translation joints; for the rotation joints

The bodies-joints incidence matrix, denoted by G, has in its component only the values 0, +1, -1, depending on the way in which the sign in the graph is associated with the structure, respectively, if the meaning is to leave the body, the value is - 1, if the meaning in the graph is to enter in the body, the value is +1, and finally if the respective couple does not connect this body, the value is 0. The matrix is denoted by G and includes only mobile bodies and non-sectioned joints. Sectioned joints are those joints that close a kinematic chain and were sectioned to create the graph tree. Based on this graph, the joints-bodies incidence matrix is also generated, denoted by Z, and which is also generated only for mobile bodies and includes elements +1, -1, 0 according to the way traveled on the graph from the body in question towards to the fixed body. If this way passes through the joints in the same direction as the direction from the graph, the value will be +1, if it passes in the opposite direction, -1, and if the route does not include the respective joint then the value is 0. The matrices G and Z for the analyzed structure are found in Eq. (1) and Eq. (2).

$$[G] = \begin{bmatrix} -1 & +1 & 0 & 0\\ 0 & -1 & +1 & 0\\ 0 & 0 & -1 & -1\\ 0 & 0 & 0 & +1 \end{bmatrix}$$
(1)

$$[Z] = \begin{bmatrix} +1 & +1 & +1 & +1\\ 0 & +1 & +1 & +1\\ 0 & 0 & -1 & +1\\ 0 & 0 & 0 & -1 \end{bmatrix}$$
(2)

In the mathematical model of the dynamic behavior, the matrix  $\mathbf{Z}$  is used in the form of  $\mathbf{Z}_u$  each of the component of Z matrix will be multiply by unit matrix in the space Eq. (3).

The elements of the matrix **G** enter in the component of the matrix forse's arm **B**, by multiplying the corresponding elements of  $\mathbf{G}_{i,k}$  with those of the matrix arm  $\mathbf{b}_{i,k}$ , according to Eq. (4).

$$b_{i,k} = r_k - r_{gi} \tag{4}$$

$$B = \begin{bmatrix} -b_{1,1} & b_{1,2} & 0 & 0\\ 0 & -b_{2,2} & b_{2,3} & 0\\ 0 & 0 & -b_{3,3} & -b_{3,4}\\ 0 & 0 & 0 & -b_{4,4} \end{bmatrix}$$
(5)

where:  $\mathbf{r}_{k}^{0}$  – position vector of the joint k;  $\mathbf{r}_{gi}^{0}$  – position vector of the gravity center,  $g_{i}$ .

 $\mathbf{B}^{\wedge}$  -the antisymmetric matrix that provide from the vectorial product between the force's arm and force is shown in Eq. (6). [ $B^{\wedge}$ ]

C. Dynamic behaviour Model with B-J and J-B Matrices

The matrix for the active forces in all robot joints is shown in Eq. (7).

$$(P^{0}) = [z_{u}][(P^{0}) \mp [m_{u}](a_{g_{i},0}^{0})]$$

$$(F^{0}) = \begin{pmatrix} \overline{D_{1}^{0}F_{1}^{1}} \\ \underline{D_{2}^{0}F_{2}^{2}} \\ \overline{D_{3}^{0}F_{3}^{3}} \\ D_{4}^{0}F_{4}^{4} \end{pmatrix}, [m_{u}] = \begin{bmatrix} \begin{bmatrix} 1 & 0 & 0 \\ 0 & 1 & 0 \\ 0 & 0 & 1 \end{bmatrix} [m_{1}] & 0 & 0 \\ & & & \\ 0 & 0 & 1 \end{bmatrix} [m_{2}] \\ & & & & \\ 0 & 0 & 1 \end{bmatrix} [m_{2}] \\ & & & & \\ 0 & 0 & 1 \end{bmatrix} [m_{2}]$$

$$(7)$$

where:  $P^{0}$ -active forces matrix;  $m_{u^{-}}$  matrix of mases;  $F^{0}$ resistive forces in all joints;  $a_{gi,0}^{0}$ -acceleration matrix of the
gravity center of *i* body. Active moment matrix is shown in
Eq. (8). For one extreme precision of the IK and DD was used
some proper neural network that could be study in references
[30–33].

$$\begin{pmatrix} M^{0} \end{pmatrix} = [z_{u}][(M_{R}^{0}) + (K_{g'}^{'0}) + [\hat{B}^{0}](P^{0})]$$

$$(M_{R}^{0}) = \begin{pmatrix} \overline{D_{1}^{0}M_{1}^{1}} \\ D_{2}^{0}M_{2}^{2} \\ \overline{D_{3}^{0}M_{3}^{0}} \\ D_{4}^{0}M_{4}^{0} \end{pmatrix}, \begin{bmatrix} \hat{B}^{0} \end{bmatrix} = \begin{bmatrix} [\hat{b}_{11}^{0}] & [\hat{b}_{12}^{0}] & [\hat{b}_{12}^{0}] & [\hat{b}_{13}^{0}] & [\hat{b}_{22}^{0} \\ b_{22z} & 0 & -b_{22x} \\ -b_{22y} & b_{22x} & 0 \end{bmatrix} \begin{bmatrix} \hat{b}_{23}^{0} \end{bmatrix} \quad \begin{bmatrix} \hat{b}_{23}^{0} \end{bmatrix} \quad \begin{bmatrix} \hat{b}_{24}^{0} \\ \hat{b}_{24}^{0} \end{bmatrix} \quad \begin{bmatrix} \hat{b}_{31}^{0} \\ \hat{b}_{31}^{0} \end{bmatrix} \quad \begin{bmatrix} \hat{b}_{32}^{0} \\ \hat{b}_{32}^{0} \end{bmatrix} \quad \begin{bmatrix} \hat{b}_{33}^{0} \\ \hat{b}_{43}^{0} \end{bmatrix} \quad \begin{bmatrix} \hat{b}_{34}^{0} \\ \hat{b}_{41}^{0} \end{bmatrix} \quad \begin{bmatrix} \hat{b}_{42}^{0} \end{bmatrix} \quad \begin{bmatrix} \hat{b}_{43}^{0} \\ \hat{b}_{43}^{0} \end{bmatrix} \quad \begin{bmatrix} \hat{b}_{44}^{0} \end{bmatrix} \quad \begin{bmatrix} \hat{b}_{44}$$

$$(K_{gi}^{\prime 0}) = \begin{pmatrix} D_1 K_{g1} \\ D_2^0 K_{g2}^{\prime 2} \\ D_3^0 K_{g3}^{\prime 3} \\ D_4^0 K_{g4}^{\prime 4} \end{pmatrix}, (K_{g2}^{\prime 2}) = [J_{g2}^2](\theta_{2,1}^2) + [\hat{W}_{1,0}^2][J_{g2}^2](W_{2,1}^2)$$
(8)

where:  $M^0$ -active matrix moment;  $M_R^0$  – resistive moment;  $K_{gi,0}$  – matrix of variation of the cinematic moment;  $J_{gi}^{i}$  – matrix of tensor of *i* body;  $D_i^{0}$ - matrix of transfer between the Cartesian systems;  $\varepsilon_{i,i-1}^{i}$ - angular relative acceleration matrix;  $\omega_{i,i-1}^{i}$ - angular relative velocity matrix.

## III. PROPER VIRTUAL PLATFORM ROBO-PVAFM

The proper software platform Robo-PVAFM for the assisted analyse of Forward Kinematics (FK) and Inverse Dynamic (ID) behaviour contents the mathematical matrix model transposed in the LabVIEW program for different type of robots.

The front panel of the program selected for the position analyse is shown in Fig. 4.





Fig. 4. The front panel of the ROBO-PVAFM platform with tab control to choose the different robots for the position analyze of the following type of robots: Arm, Scale, Cartesian, Double Portal.



Fig. 5. Clusters for the trapezoidal characteristics parameters of velocities in each robot's joints.



Fig. 6. Part of the block schema of the LabVIEW VI-s.



Fig. 7. Front panel and icon of the sub*VI*-s for the translation matrix *T* between cartesian systems.



Fig. 8. The front panel of the ROBO-PVAFM proper program for the assisted analyze of the positions, velocities, accelerations, forces and moments in all robot's joints selected for the Arm type robot.

In this figure we can see the clusters that define the structure of the robot like: the dimensions of all bodies; the material of the bodies; the filling coefficient of each body; the type of the joint and the direction of the movement; the velocity characteristics parameters; the Z and G column matrix components; the image of the studied robot with all Cartesian system applied in each robot's joints. The program, by using the dynamic behavior of the robot's mathematical model, see rel. (1)-(8), shown the 3D and 2D characteristics of the positions, velocities, accelerations, forces, moments and kinetic moment variations. For the first time we can see the variation of the module and the angular position in the space of all vectors, to tray to be obtained the minimum of them. The position of all joints in the structure of robot, the type of movement simultaneously, successive, or with delay of time between some movements influence the dynamic behavior like will be shown in the next chapter.

#### IV. SOME OF THE RESULTS OF THE ASSISTED ANALYSE



Fig. 9. Front panel of the ROBO-PVAFM program with 2D and 3D characteristics of the moments in joint 3 and 4, and variation of the kinetic moment in the simultaneously movements.



Fig. 10. Front panel of the ROBO-PVAFM program with 2D and 3D characteristics of the moments in joint 3 and 4, and variation of the kinetic moment in the simultaneously movements with the changed nr.2, 3 and 4 joints position.



Fig. 11. Front panel of the ROBO-PVAFM program with 2D and 3D characteristics of the moments in joint 3 and 4, and variation of the kinetic moment in the simultaneously movements with the changed nr.2 and 3 joints position.



Fig. 12. Front panel of the ROBO-PVAFM program with 2D and 3D characteristics of the moments in joint 3 and 4, and variation of the kinetic moment in the successive movements.



Fig. 13. Front panel of the ROBO-PVAFM program with 2D and 3D characteristics of the moments in joint 3 and 4, and variation of the kinetic moment in the successive after acceleration time 0.1s and simultaneously movements.



Fig. 14. Front panel of the ROBO-PVAFM program with 2D and 3D characteristics of the moments in joint 3 and 4, and variation of the kinetic moment in the successive and simultaneously movements in the deceleration time 1.9-2s.



Fig. 15. Front panel of the ROBO-PVAFM program with 2D and 3D characteristics of the moments in joint 3 and 4, and variation of the kinetic moment in the successive movements and time delay of 1s.

| NR. OF STUDIED                                   | Түре              | TRAPEZOIDAL                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |  |  |  |
|--------------------------------------------------|-------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|
| CASE                                             | OF                | CHARACTERISTICS OF                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |  |  |  |  |
|                                                  | MOVE              | RELATIVE VELOCITIES IN ALL                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |  |  |  |
|                                                  | MENT              | FOUR ROBOT'S JOINTS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |  |  |  |
| 1 SUCCESIVE                                      | 0-2-4-6           | 1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>10 |  |  |  |  |
| 2<br>SIMULTANEOUSLY                              | 0-0-0-0           | 100.0-<br>50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-                                                                            |  |  |  |  |
| 3 SUCCESIVE<br>AFTER THE<br>ACCELERATION<br>TIME | 0-0.1-<br>0.2-0.3 | 100.0-<br>y so.0-<br>- so                                                                                                                                   |  |  |  |  |
| 4 SUCCESIVE<br>WITH ONE SECOND<br>DELAY          | 0-3-6-9           | 1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>1000-<br>10 |  |  |  |  |
| 5 TWO BY TWO<br>SIMULTANEOUSLY<br>AND SUCCESSIVE | 0-2-0-2           | 100.0-<br>50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-                                                                            |  |  |  |  |

| 6 TWO<br>SIMUL<br>AND SU                               | D BY TWO<br>FANEOUSLY<br>JCCESSIVE        | 2-0-2-0           | 100.0-<br>eps 50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50.0-<br>-50 | 0 1.5 2.0 2.5 3.0 3.5<br>Time | 4.0 4.5 5.0             |  |  |  |
|--------------------------------------------------------|-------------------------------------------|-------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|-------------------------|--|--|--|
| 7 TWO<br>SIMUL<br>AND SU                               | D BY TWO<br>TANEOUSLY<br>JCCESSIVE        | 2-2-0-0           | 100.0-<br>50.0-<br>-50.0-<br>-50.0-<br>0.0 0.5 1.4                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 0 1.5 2.0 2.5 3.0 3.5<br>Time | <b>1</b><br>4.0 4.5 5.0 |  |  |  |
| 8 TWO<br>SIMUL'<br>AND SU                              | D BY TWO<br>TANEOUSLY<br>JCCESSIVE        | 0-0-2-2           | 100.0-<br>Hundred Harrison                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 0 1.5 2.0 2.5 3.0 3.5<br>Time | ; 4.0 4.5 5.0           |  |  |  |
| 9 succ<br>simul<br>with<br>decel<br>time               | ESSIVE AND<br>TANEOUSLY<br>THE<br>ERATION | 0-1.9-<br>3.9-5.9 | 100.0 -<br>99 50.0 -<br>-50.0 -<br>-50.0 -<br>0.0 1.0 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 0 3.0 4.0 5.0 6.0<br>Time     | 7.0 8.0 9.0             |  |  |  |
| 10<br>SUMUL<br>Y<br>SUCCE                              | PART OF<br>.TANEOUSL<br>AND<br>SSIVE      | 0-1-3-5           | 100.0-<br>************************************                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 2.0 30 4.0 5.0 (<br>Time      | 0 7.0 8.0               |  |  |  |
| Table 2. Min-max variation of moments in studied cases |                                           |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                               |                         |  |  |  |
| Moment                                                 | x                                         | У                 | Z                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | <                             | modul                   |  |  |  |
| Simulta                                                | aneously mov                              | ement, join       | t position 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | and 3 were                    | changed                 |  |  |  |
| Q3                                                     | 6000                                      | 14000             | 2250                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 20                            | 8000                    |  |  |  |
| <u></u> Q4                                             | 6000                                      | 8000              | 3000                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 40                            | 3000                    |  |  |  |
| Simultaneously movement, joints in initial condition   |                                           |                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                               |                         |  |  |  |
|                                                        | 5500                                      | 15000             | 4500                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 33<br>40                      | 4000                    |  |  |  |
| 4                                                      | Successive                                | 4000              | 2230                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 40                            | 3000                    |  |  |  |
| 03                                                     | 5000                                      | 10000             | 3200                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                               | 6000                    |  |  |  |
| 05                                                     | 5000                                      | 10000             | 5200                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 30                            | 0900                    |  |  |  |

| Successive movement after 0.1s, joints in initial conditions    |      |       |      |    |      |  |  |  |  |
|-----------------------------------------------------------------|------|-------|------|----|------|--|--|--|--|
| Q3                                                              | 4000 | 15000 | 4500 | 35 | 7000 |  |  |  |  |
| Q4                                                              | 5000 | 4000  | 2050 | 40 | 2500 |  |  |  |  |
| Successive movement and simultaneously movement after 1.9s,     |      |       |      |    |      |  |  |  |  |
| joints in initial conditions                                    |      |       |      |    |      |  |  |  |  |
| Q3                                                              | 5000 | 11000 | 3300 | 35 | 6000 |  |  |  |  |
| Q4                                                              | 4000 | 3000  | 1600 | 40 | 2500 |  |  |  |  |
| Successive movement with 1s break, joints in initial conditions |      |       |      |    |      |  |  |  |  |
| Q3                                                              | 6500 | 10500 | 3300 | 30 | 6000 |  |  |  |  |
| Q4                                                              | 4000 | 3000  | 1600 | 40 | 2500 |  |  |  |  |
|                                                                 |      |       |      |    |      |  |  |  |  |

1600

40

2500

3000

Q4

4000

In the Table 1 was shown the synthetic results concerning the maximum variation of the moments components by ox, oy, oz axes, variation of module vectors and angles with the base application plane of robot. With the blue color is the minimum variation of the Q3 moment and with yellow the minimum variation of the Q4 moment.

After were analyzed all simulation results, the synthetic Table 2, we can do the following remarks: (1) the best solution with the minimum variation of the moment in the end-effector joint, Q4 will be the successive movement with one second break between them; (3) the best solution for the minimum variation of the moment in the three joint, Q3 will be the case of the simultaneously movement with changed position of joints 2 and 3; (3) by point of view of the minimum variations are simultaneously movement with initial positions of all joints, and successive movements for end effecter joint moment, Q4; (4) the all successive movement determine increasing the proper frequency of the

end-effecter because the induced oscillation by variation of acceleration; (5) between the analyzed cases of simultaneously movement with joint 2 and 3 position were changed and the simultaneously movement in initial positions of the joints 2 and 3, the best one by point of view of Q3, is the case with joint 2 and 3 in new position, and by point of view of Q4 is the case without any changes of joints 2 and 3.

## V. CONCLUSION

This research open the way to optimize the dynamic behavior of the industrial robots to obtain, finally the minimum variation of the velocities and accelerations in all robot's joints to obtain similar minimum variation of the forces and moments. The complex proper platform cover the field of the research that are not researched before, like the influence of the joints positions, the type of the movements with different trapezoidal characteristics, to the forces and moments variation. The platform could be used in many other mechanical application and also will developed in the future to the multi robots applications. In the future, in this platform will be included the inverse kinematic (IK) and direct dynamic (DD) analyze.

#### CONFLICT OF INTEREST

The authors declare no conflict of interest.

#### AUTHOR CONTRIBUTIONS

Olaru Adrian design the Robotics platform ROBO-PVAFM in LabVIEW software, the subVI-s and written some part of the paper; Alexei Adrian contributed at the software algorithm and mathematical model of the kinematics modelling, check the English grammar and written some part of the paper; Olaru Serban contributed at some LabVIEW subVI-s, check the English language and written some part of the paper; Mihai Niculae contributed with some experimental research with the proper arm type robot from his private company, Leuval, Canada. All authors had approved the final version.

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